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D350-794-141
Job Sheet 195825



Part No: D350-794-141

Job Qty: 1 pcs

Part Name: Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 6/17/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-794 IPP REV:A 12.04.04 new issue DD VERF:EC IPP REV:B 12.04.26 ECN 12-571 DD VERF:EC
IPP REV:C 15.01.15 as per CHG005/ECN14-666 DD VERF:JLM IPP REV:D 18.04.11 AS PER IIN REV:H DD
VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/17/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	JUN 12 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S194496



Part: D350-794-141

Job No: 195825

Serial No/Batch: S194496

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH05-4 Issue 3, FAA STC SR02794N

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/17/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	SMB 19/7/15
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/17/19	0.00 0.00		QC 4 - 74	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	SMB 19/7/15
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/17/19	0.00 0.00		DC - 1 - B4B	DAS 21 9-89 JUL 05 2019
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	6/17/19	0.00 0.00		QC 21 - FG - 21	DAS 21 9-89 JUL 05 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D350-794-141 Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-794-141 CHG005

140 - (QC21- Final Inspection - Work Order Release)

010315

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN816-6D	Nipple-M-6Flare -1/4NPT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5098711
D4002-041	Aux Tank Drain Hose Assembly, Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183346
D4002-043	Aux Tank Drain Hose Assembly, Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158542
D4008-041	Fuel Filler Splash Guard Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5133334
D4009-041	Bonding Braid	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124703
D4464-041	Fuel Tank Assembly QC.4	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189343
MS20822-3D	Elbow	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5099487
MS20822-8D	Elbow	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5099493
TBA28B	Cable Tie Fastener Use D3600-1	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	F147088
TY25MX	Tie Wrap	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	F115895

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN816-6D	1	11	0
	D4002-041	1	7	0
	D4002-043	1	8	0
	D4008-041	1	2	0
	D4009-041	2	8	0
	D4464-041	1	0	0
	MS20822-3D	2	16	0
	MS20822-8D	1	15	0
	TBA28B	3	0	0
	TY25MX	1	845	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					